



Instructions for Changing Insert Knives on Your Heavy-Duty Spiral Cutterhead

STEP 1:

Clean wedge and insert knife (30x12x1.5 mm at 35°)



STEP 2:

Blow out the slot on the cutterhead with compressed air and clean it thoroughly from dust and debris.





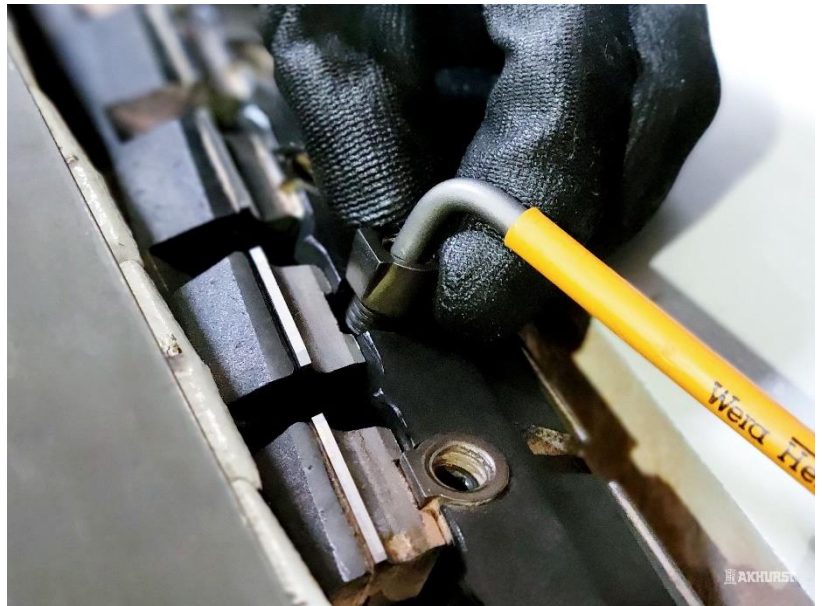
STEP 3:

Combine the two pieces using the reference pins and place them in the clean slot.



STEP 4:

Hold the tapered nut and screw the setscrew into the cutterhead finger tight.





STEP 5:

While using gloves, place a finger on each end of the insert knife to ensure it is in the correct position. While holding the insert down, tighten the screw with a torque wrench to the following setting (19 FT-LB).



GET IN TOUCH

Our service team is here to support you while you perform maintenance or repairs on your equipment.

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