



SU/SB SERIES

TOP & BOTTOM WIDEBELT SANDERS

Sand in a single pass with a premium constant passline top and bottom widebelt sander series.

The Cantek SU/SB Series Top and Bottom Widebelt Sander is designed for in-line or stand-alone operations. Suitable for double-sided processing solid wood or sealer sanding applications is built to exacting standards to sand multiple surfaces generally in one pass to achieve outstanding results with maximum efficiency. The SU/SB Series is available with multiple configurations with 1-4 sanding units and widths of 24", 36", 43", and 51". Sanding units can be rubber or steel contact drums, combination sanding units (drum/platen), or wire brush heads for distressing. In addition, the machine can be configured with a spiral insert knife cutter head for a planer sander combination.



Key Advantages.

- Constant pass line allows for in-line integration to a sanding or finishing line or for use with conveyor systems.
- Double-sided processing greatly reduces the processing times and increases productivity.
- Heavy-duty machine frames and sanding units for optimum sanding results.
- Wide range of configurations available to suit your production needs.
- User-friendly controls for fast setups and changeovers between various jobs and sanding grits.
- Variable feed speed by frequency inverter for optimum stock removal to finish ratio.
- Heavy-duty pressure shoes with hard chrome plating for superior part hold down.
- High-quality conveyor belt with superior grip and durability.
- Quick-release outboard supports for fast belt changes.
- Safety interlock switches on access doors.
- Pneumatic disc brakes for stopping the sanding heads.
- Safety doors for emergency stop (two doors for SU, one door for SB).

Specifications.

Working widths available	24" / 36" / 43" / 51"
Number of sanding units	1 to 4
Material thickness capacity (standard)	0.118" ~ 4.9"
Sanding belt length available	75" / 103"
Pass-line height (standard)	35.4"
Feed speed	50 up to 130 FPM